# **Pump Maintenance Instruction -**

**DMC:** PUMP-32-72-AA-00-00AA-520A-A

Language: en/US

Issue no: 001

**Issue Date**: 2012-01-24

Title: Pump Maintenance Instruction -

Security Class01

classification:

Responsible partner

company:

Originator:

Applicability:

QA: Unverified

Effectivity: All



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Effectivity: All

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## **Safety Conditions**

#### None

#### **Procedure**

- 1 Remove the Pump Valve Housing using number 15 wrench Fig. 1
- 2 Remove the Pump Valve Housing and inspect the rotors for cracks and fouling. Fig. 2 Replace as appropriate using Maintenance Procedure JC0346.
- Prior to re-installation of the Pump Valve Housing, ensure the gasket is resealed with the correct gasket sealant.
- 4 Reinstall the Pump Valve Housing.
- 5 Reinstall the Pump Valve.

#### **Note**

Ensure that all bolts are tightened to 25nm.

6 Loosen the pump adjuster by .5 turn.

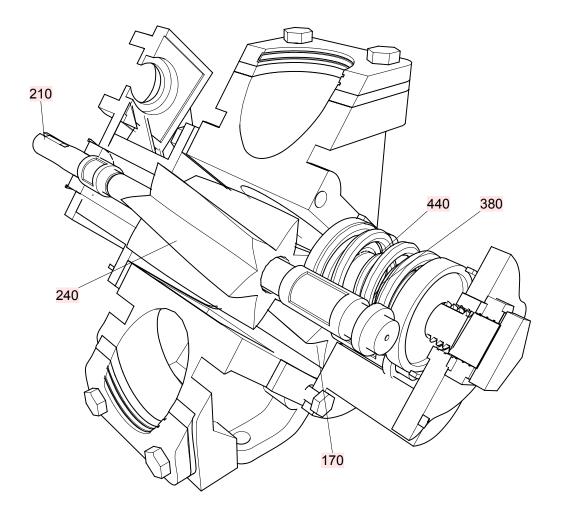


Figure 1



Figure 2

# **Required Conditions**

#### Table 5 Required Conditions

Title	Data Module	
None		

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Effectivity: All